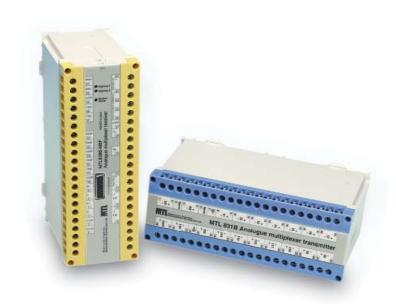
MTL830 Series

Multiplexers for Zone 0 hazardous area applications

- Reduce the cost of installing hazardousarea cabling
- · Save installation time, space and weight
- Highlight problems quickly with status reporting systems
- Protect the process with sensor failure detection and safety drives
- Connect directly to host systems through serial-data outputs
- Analogue inputs to controllers with Modbus® communications
- Redundant data highways



MTL830 Series multiplexers with Modbus® outputs provide a cost-effective alternative to single-loop isolation. The cost of installed wiring is reduced by up to 50% by communicating the input of multiple hazardous-area sensors over dual-redundant data highways. Further savings are achieved by reducing the number of inputs to the host, cabinet space and weight.

A multiplexer transmitter, mounted in the hazardous area, caters for thermocouple, RTD and mV analogue inputs. A compatible safe-area receiver provides serial Modbus® outputs for feeding to host PLC, PC or DCS controllers.

Dual-redundant data highways between the transmitter and the receiver allow continuous normal operation with only one highway connected. The highway cable, a simple twisted pair or a pair of wires within an IS multi-core cable, carries both power and data, over distances up to 2km. If the multiplexer transmitter is located in the hazardous area, each data highway must be protected by an MTL3052 digital isolator.

Multiplexer systems can communicate the status of up to 32 inputs, reducing the number of hazardous area wiring pairs from 32 to two.

Reduce costs by eliminating long runs of expensive thermocouple compensation cable from the hazardous to the safe area. Also, if 3- or 4-wire RTDs are used, costs are reduced by terminating each RTD at the transmitter or its enclosure.

Dual redundant highways increase system reliability. Failure detectors and safety drives protect against the consequences of sensor failure, while built-in systems report failures to the host controller.

Accessories include steel and stainless-steel enclosures, earth-leakage detectors and a PC-based configuration software package.

For more information see AN9010, 'A user's guide to multiplexers' and TP1098, 'Cut the cost of intrinsic safety – by multiplexing!'

PS830 RevF 170510



MTL831B MULTIPLEXER TRANSMITTER

MTL831B multiplexer transmitters are normally sited in the hazardous area. They are connected to sensors in the field and communicate these inputs to the safe area via single-pair data highways. The data highways support communication between the safe and hazardous areas, and also provide power to the transmitters – no additional field power is required.

The MTL831B would typically be mounted close to the field instruments in an enclosure such as the ENC8 or ENC83 (see 'MTL800 Series Enclosures').

MTL831B ANALOGUE INPUT TRANSMITTER

Monitors inputs from up to 16 THC or millivolt sources (max ± 60 mV) or up to 15 2-, 3- or 4-wire RTDs within a hazardous area.

- Intrinsically safe; Zone 0 location
- Communication and power pass over twin data highways
- Powered by the data highway
- Thermocouples and RTDs may be mixed on one transmitter

MULTI-DROPPING TWO MTL831BS

Two MTL831B multiplexer transmitters can share the same single-pair highway to a single safe-area isolator/receiver combination, providing up to 32 multiplexed inputs.

DATA HIGHWAY CABLING

Cabling with low capacitance and resistance is recommended to achieve greater distances between transmitters and receivers. See cable parameters in 'Basic Specifications' for specific requirements, and contact MTL for latest cable recommendations. The system is designed to use both data highways, although it can be used with only one data highway in place. However, use of a single highway will increase response time.

Data highway lengths of up to 2km in hazardous areas and 3km in safe areas have been achieved.

ENCLOSURES

A range of steel and stainless steel enclosures is available for mounting MTL831B units in the field (see 'MTL800 Series Enclosures'). ENC8 and ENC8SS (stainless steel) enclosures provide protection for a single MTL831B. The enclosures are dust-tight and waterproof to IP67.

When using 4-wire RTDs, ENC83 and ENC83SS (stainless steel) enclosures provide additional terminals to accommodate the third and fourth RTD wires, which are not connected to the MTL831B itself.

MTL838B-MBF RECEIVERS

MTL838B-MBF receivers translate the information transmitted from the MTL831B via the data highway. The MTL838B-MBF provides a Modbus® serial-data output representation of the inputs together with status information.

MTL838B-MBF MODBUS® ANALOGUE RECEIVER

Translates data received from the MTL831B in the hazardous area and makes it available as twin RS485 Modbus® serial data outputs. The MTL838B-MBF is configured by personal computer for thermocouple and RTD type, safety drive, high and low alarm and any other operational parameters.

MTL3052 DATA HIGHWAY ISOLATOR

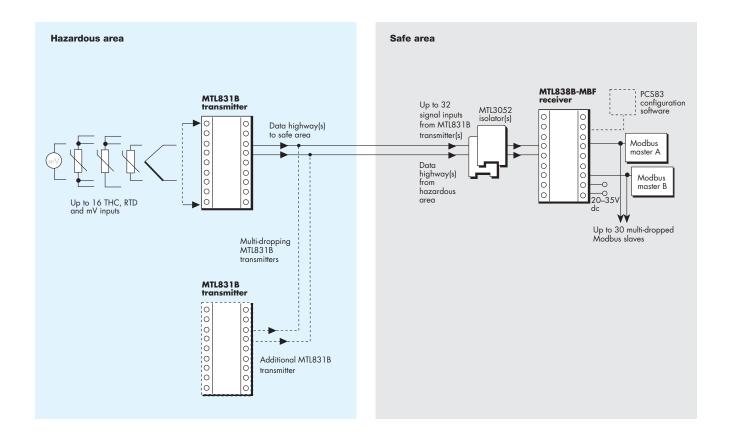
An MTL3052 isolator is required for each data highway, when the transmitter is located in a hazardous area. It is not required for safearea applications.

MULTI-DROPPING MODBUS® RECEIVERS

Up to 31 Modbus receivers can be multi-dropped on a single RS485 link to the host system. Modbus® receivers can be controlled by any suitable Modbus® master. The receivers may be used with other Modbus® slaves on the same RS485 link.



MTL830 SERIES MULTIPLEXER SYSTEM DIAGRAM





MTL831B TRANSMITTERS

BASIC SPECIFICATIONS

(see also 'Common specification')

Number of input channels

(IS segregated and fully floating when used with MTL3052) Location of input sources Location of unit Number of data highways Power requirement

Multi-transmitter facility
Ambient temperature limits

Weight

Typical response time (input to receiver output) Electrical safety (each input circuit)

Input sensor cable parameters BASEEFA values (C,L or L/R)

(IIC) (IIB) (IIA)

Electrical safety (data highwaycircuit[s]) maximum input parameters

MTL831B (mV input)

16 THC or mV sources, potentiometer inputs up to $1k\Omega$) 15 (RTD or mixed)

Zone 0, IIC, T4 Zone 0, IIC, T4

Dual redundant (either or both)

Loop-powered through data highway from receiver

No hazardous-area power supply required

1 or 2

–20 to +60°C working

-40 to +80°C storage

1.3kg

1s for each transmitter

Umax:out = 15V Imax:out = 16.3mA Wmax:out = 60mW

0.58µF,127mH or 535µH/ Ω 3.55µF, 486mH or 1087µH/ Ω 14µF, 903mH or 1087µH/ Ω

 $Umax:in = 30V \\ Imax:in = 300mA \\ Wmax:in = 1.2W \\ Ceq = 0, Leq = 0$

ADDITIONAL SPECIFICATIONS

MTL831B

Each input terminal block is user-selectable by switch for mixed mV, THC, 2- or 4-wire RTD input or 3-wire RTD input.

Measuring ranges

±60mV or ±25mV or ±10mV, auto ranging

Common mode voltage

Maximum 5V common mode between input channels of one transmitter

mV signals

Accuracy at 20°C (including non-linearity and hysteresis) <0.1% of measuring range

Temperature effects on accuracy

{(greater of 0.01% of range or $2\mu V$) + 0.01% of reading} /°C

Thermocouple signals

Accuracy at 20°C (including non-linearity and hysteresis)

<0.1% of measuring range ±0.7°C

Upscale/downscale drive does not introduce any accuracy errors

Temperature effects on accuracy

{(greater of 0.01% of range or 2µV) + 0.01% of reading + 0.03°C}/°C

RTD signals

RTD range

-200 to +850°C (Pt100 type, DIN 43760, IEC751: 1983)

RTD excitation current

100µA

Accuracy at 20°C (including non-linearity and hysteresis)

<0.1% of measuring range

Temperature effects on accuracy

{(greater of 0.01% of range or 0.025°C) + 0.005% of reading}/°C



MTL838B-MBF RECEIVERS

BASIC SPECIFICATIONS

(see also 'Common specification')

Number of data highways Location of unit Input noise rejection

Type of output(s)
System protocol
Serial communication parameters

Multi-receiver facility

Power requirement Ambient temperature limits

Weight

MTL838B-MBF (Modbus® output)

2, dual redundant (either or both may be used)

Safe area

Up to 0.5mA peak-to-peak at 100 to 1000Hz, or up to

1mA peak-to-peak at 50Hz Dual RS485 Modbus® protocol Modbus® ASCII or RTU

Baud rate: 300 to 19200 Stop bits: 1 or 2 Data bits: 7 or 8

Parity bit: odd, even or none

Up to 31 MTL838B-MBF units can be connected to communicate with one Modbus® master controller

500mA at 20–35V dc -20 to +50°C working -40 to +80°C storage 840g

ADDITIONAL SPECIFICATIONS

MTL838B-MBF

Thermocouple range supported

Types E, J, K, N, R and T THCs to IEC 584. Other options are available, please contact MTL for details.

System configuration

Serial communications parameters and system parameters entered using PCS83 software program, by downloading from process controller. Configuration parameters are retained by using battery-backed RAM.

Linearisation

Multi breakpoint calculation by microprocessor (output is linearised and cold junction compensated)

Broken THC indication

Serial output drives upscale or downscale

Alarm facilities

High and low alarms are indicated in the serial data and can be set for each input



MTL3052

DIGITAL ISOLATOR

for signals up to 10kHz

This unit is similar in principle to the MTL3042 but operates at a higher frequency for use with digital signals. Its primary application is to provide IS protection for the data highways and transmitters in MTL800 Series multiplexer systems. The MTL3052 features two output circuits: one with a 15V, 180Ω safety description, and an alternative 15V, 100Ω circuit which can be used if higher loop resistances need to be accommodated, for example when surge protectors are incorporated in the data highways. If the low-resistance outputs are used on two units fitted to a dual-highway system however, the multiplexer transmitters are restricted to location in IIB atmospheres.

SPECIFICATION

See also 'Common specification'

Number of channels

One, fully floating

Location of load

Zone 0, IIC, T4–6 hazardous area if suitably certified Div 1, Group A, hazardous location Zone 0, IIB, T4–6 (Div 1, Group C, hazardous location) for multiplexer transmitters in dual-highway systems using the low-resistance outputs of two MTL3052s

Input voltage

4 to 12V dc

Signal bandwidth

dc to 10kHz

Minimum output voltage

 $[V_{in} \text{ minus } (0.25 \text{ x current in mA})] \text{ V}$

Input and output circuit ripple

<1mA peak-to-peak

Power dissipation within unit

160mW maximum at 12V with 20mA signal

Replaceable fuse

50mA, $5 \times 20\text{mm}$ glass to DIN 41571 sht. 2, semi-time-lag (M)

'No-fail' earth fault protection (optional)

Enabled by connecting terminal 8 to MTL4220 Fault on either line proclaimed: unit continues working

Safety description

Terminals 5 & 6

15V, 100Ω , 150mA, $U_{m} = 250$ V rms or dc

Terminals 7 & 8

15V, 180Ω , 83.3mA, $U_{\rm m}$ = 250V rms or dc

FM max entity parameters

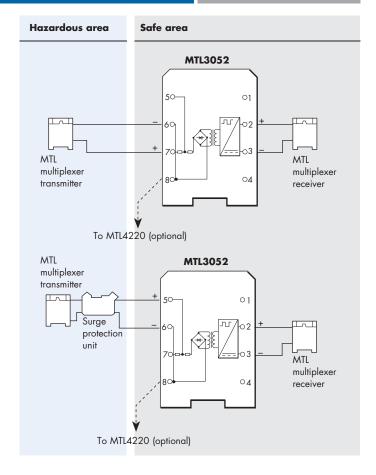
 $V_{OC} = 15V$, $I_{SC} = 83.3$ mA, $C_a = 0.75$ µF, $L_a = 5.2$ mH

Weight

130g

Cable parameters - BASEEFA values (data highway circuits, each highway)

| | Terminals 7 & 8 | | | Terminals 5 & 6 | | |
|-----|-----------------|----------------|--------------------|-----------------|----------------|--------------------|
| Grp | C μF | L mH | L/R μΗ/Ω | C µF | L mH | L/R μΗ/Ω |
| IIC | 0.58 | 5.2 | 109 | 0.58 | 1.65 | 65 |
| IIB | 3.55 | 15.6 | 327 | 3.55 | 4.95 | 195 |
| IIA | 14 | 41.6 | 872 | 14 | 13.2 | 520 |



OTHER APPLICATIONS

The MTL3052 is suitable for a variety of other applications, such as bringing back the status of a hazardous-area mechanical or optotransistor switch, or a magnetic shaft encoder (all via suitable current limiting resistors).



MTL800 SERIES COMMON SPECIFICATION

Humidity

5-95% RH (without condensation)

EMC compliance

EN 50081-2/EN 50082-2, generic emission/immunity standards. These refer to appropriate IEC/CISPR standards.

Terminals

Detachable, each accommodates two 2.5mm2 conductors

Casings

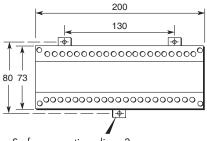
Moulded polycarbonate

CONDITIONS OF USE

The conditions governing the use of MTL800 Series multiplexers are given in the relevant certificates and schedules, copies of which are available from MTL.

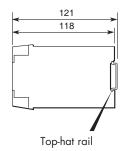
Czech

DIMENSIONS (mm)



Canada

Surface-mounting clip x 3 (in extended position)



MTL800 SERIES SYSTEM SPECIFICATION

Maximum loop impedance (each data highway)

 50Ω when using MTL3052 interface (terminals 7 & 8) 130Ω when using MTL3052 interface (terminals 5 & 6) 300Ω for non-IS applications

Transmission distance (transmitter to receiver)

0.5km typically (IS applications)

1.5km typically (non-IS applications)

For many applications it is possible to use longer distances up to 3km, for details consult MTL

Intrinsically safe interface (IS applications)

1 MTL3052 isolating interface unit for each data highway

Earth fault protection (optional)

An optional MTL4220 earth leakage detector will detect line-toearth faults on either line of either highway.

Data highway monitoring

Highway 1 LED, green (located on receiver)

ON when highway 1 connected and operating

Highway 2 LED, green (located on receiver)

ON when highway 2 connected and operating

Highway 1 & 2 status

Serial output receivers: condition of highway(s) transmitted in unit status word to process controller

System failure monitoring

System failure LED, red (located on receiver)

ON when both highways disconnected or faulty or when there is an internal receiver fault

System failure signal

Serial output receivers: derived from status word

Power supply failure

HK

All relays and LEDs de-energise

USA

APPROVALS

Country

| Country | Cariada | Ozecii | nussia | OK. | USA |
|--------------------------|----------------------------|------------------------------|------------------------|----------------------------------|----------------------------|
| MTL831B | | | | | |
| (Authority) | (CSA) | (FTZU) | (GosGor TechNadzor) | (BASEEFA) | (FM) |
| Standard | C22.2 No.157 | CSN EN 50014 CSN EN 50020 | - | EN 50014 EN 50020 EN 50284 | 3610 Entity |
| Approved for | Class 1, Div 1, Gps A-D | Ex ia IIC T4 | EEx ia IIC T4 | EEx ia IIC T4 | Class 1, Div 1, Gps A-D |
| Certificate/ File No. | 1192829 | FTZU98Ex0025 | PPC00-25146 | 03ATEX0006X | J.I.5B0A8.AX-1 |

Duccia

MTL3052

| (Authority) | (CSA) | (FTZU) | (GosGor TechNadzor) | (BASEEFA) | (FM) |
|--------------------------|------------------------------------|-----------------|------------------------|----------------------|------------------------------------|
| Standard | C22.2 No.157 | CSN E33 0380 | _ | EN 50014 EN 50020 | 3610 Entity |
| Approved for | Class 1, II, III Div 1, Gps A-G | [Ex ia IIC] | [Ex ia] IIC T4 | [EEx ia] IIC | Class 1, II, III Div 1, Gps A-G |
| Certificate/ File No. | LR36637-42 | J02043 | PPC00-25146 | 03ATEX0034 | J.I.0Q4A0.AX |



MTL800 SERIES ENCLOSURES

SPECIFICATIONS

ENC8/ENC8SS: for

1 MTL831B transmitter, or 1 MTL838B receiver

ENC83/ENC83SS: for

1 MTL831B transmitter (for use with 4-wire RTDs)

Location

Zone 0, 1 or 2

Protection

Dust-tight and waterproof to IEC529:IP67

Construction (ENC8 and ENC83)

Sheet steel, zinc sprayed and painted RAL7015 grey

Construction (ENC8SS and ENC83SS)

Stainless steel

Lid

Detachable with lift-off hinges, secured by captive fixing screws with a padlock hasp

Earth terminals

Fitted on internal earth rails; accommodate conductors up to 4mm2

Number of earth terminals

ENC8/ENC8SS: 22 ENC83/ENC83SS: 18

4-wire RTD terminals (ENC83/ENC83SS only)

32 ready-mounted terminals to accommodate conductors up to 4 mm 2

Gland fixing

Top and bottom gland plates detachable for drilling by user

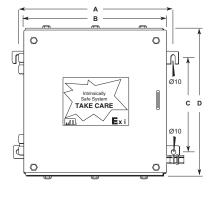
Mounting

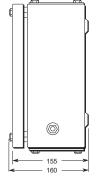
By fixed mounting lugs

Weight (excl. transmitters/receivers)

ENC8: 7kg ENC83: 9.8kg

DIMENSIONS (MM)





| | Α | В | С | D |
|-------|-----|-----|-----|-----|
| ENC8 | 331 | 306 | 203 | 306 |
| ENC83 | 407 | 380 | 305 | 466 |

MTL800 SERIES

ACCESSORIES

SPECIFICATIONS

PCS83 software package (for MTL838B-MBF)

Function: Software configuration of multiplexer system

Format: 3.5 inch diskette

Requires: PC with DOS 2.2, or higher, and a serial (COM)

oort.

TO ORDER, SPECIFY:

Transmitters

MTL831B Analogue transmitter

Receivers

MTL838B-MBF Analogue receiver, RS485 and/or RS422

outputs for Modbus®

Analogue receiver accessories

PCS83 PC software configuration package

Process controller interface software

Contact MTL for details of software for interfacing with

proprietary process controllers

Isolating interface units and earth leakage detectors

MTL3052 Digital isolator interface unit
MTL4220 Earth leakage detector

Enclosures

ENC8 General-purpose enclosure

ENC8SS General-purpose enclosure (stainless steel)

ENC83 Enclosure for MTL831B transmitter

ENC83SS Enclosure for MTL831B transmitter (stainless

steel)

Literature

INM838B-MBF System protocol manual:
MTL838B-MBF Modbus® receivers
INM831B MTL831B manual

AN9010 Application Note: A user's guide to intrinsically

safe input multiplexer systems

INS831B MTL831B mV Multiplexer transmitter

INS838B MTL838B-MBF Multiplexer receiver - Modbus®

output

